

# Laser-Induced Damage Threshold (LIDT) Measurement Report

## ISO 21254-2: S-on-1 Test Procedure

Sample: 2-HPCB-A-0125-E

**Request from:**

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Tester/date:

L. Vigricaitė / 2017-03-15

**Specimen**

Name of sample:

2-HPCB-A-0125-E

Type of specimen:

Polarizing cube

Storage, cleaning:

Wrapped in paper for optics

**Test specification**

Third harmonic of pulsed Nd:YAG InnoLas Laser: SpitLight Hybrid laser ( $\lambda = 355$  nm, linear polarization, pulse duration 7.0 ns).  $\lambda/2$  plate combined with additional polarizer attenuator, online scattered light damage detection, offline damage detection using Nomarski microscopy.

**Laser parameters**

Wavelength: 355 nm  
Angle of incidence: 45 deg.  
Polarization state: linear S and P  
Pulse repetition frequency: 100 Hz  
Spatial beam profile in target plane: TEM<sub>00</sub>  
Longitudinal beam profile: Single mode (SLM)  
Beam diameter in target plane ( $1/e^2$ ): (175.6 ± 3.2) μm (average from 500 pulses)  
Pulse duration: (7.0 ± 0.4) ns

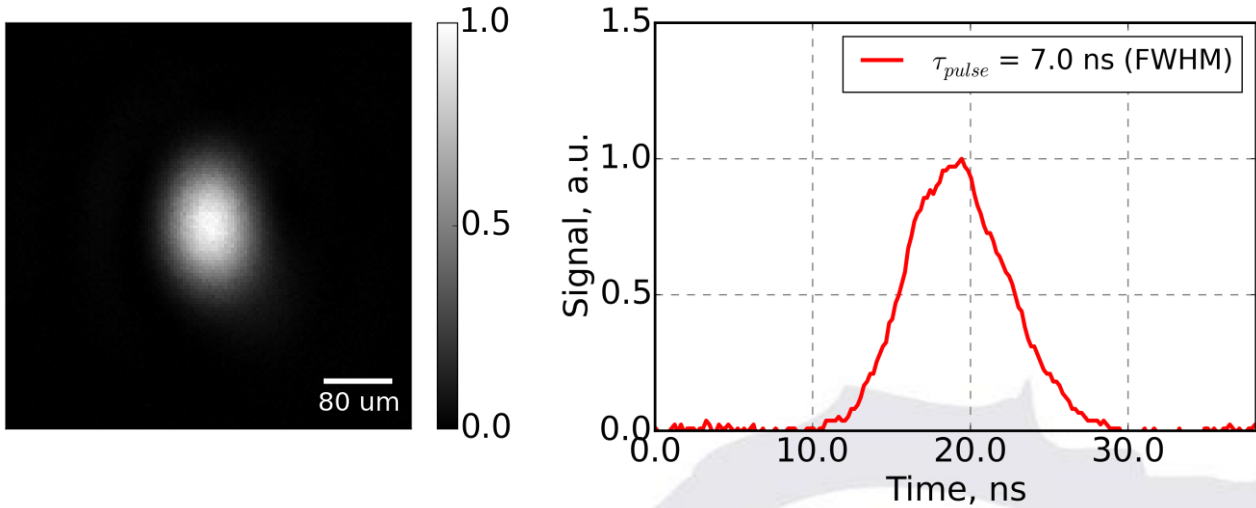


Fig. 1 Spatial beam profile in target plane (left) and temporal pulse profile (right)

**Test procedure:**

Number of sites per specimen:  
Arrangement of test sites:  
Minimum distance between sites:  
Damage detection:

Storage of the specimen:  
Test environment:  
Cleaning:  
Definition of LIDT:

**S-on-1 test**

121 (S pol.), 116 (P pol.)  
Equally spaced  
650 μm  
Online scattered light diode,  
offline Nomarski microscopy  
Original packaging, normal laboratory conditions  
Industrial environment  
Compressed air  
Nonlinear fit to 0% of damage probability

**Test result:**

Table 1 Summarized LIDT's for sample 2-HPCB-A-0125-E

| Test mode | Polarizing surface threshold (S pol.), J/cm <sup>2</sup> | Polarizing surface threshold (P pol.), J/cm <sup>2</sup> |
|-----------|--|--|
| 10-on-1   | 3.3 ≤ 3.7 ≤ 3.9  | 3.8 ≤ 4.2 ≤ 4.6  |
| 100-on-1  | 3.2 ≤ 3.5 ≤ 3.8  | 3.7 ≤ 4.1 ≤ 4.5  |
| 1000-on-1 | 3.2 ≤ 3.5 ≤ 3.8  | 3.7 ≤ 4.1 ≤ 4.5  |

Measured at LIDARIS 2017-03-15

www.lidarisis.com

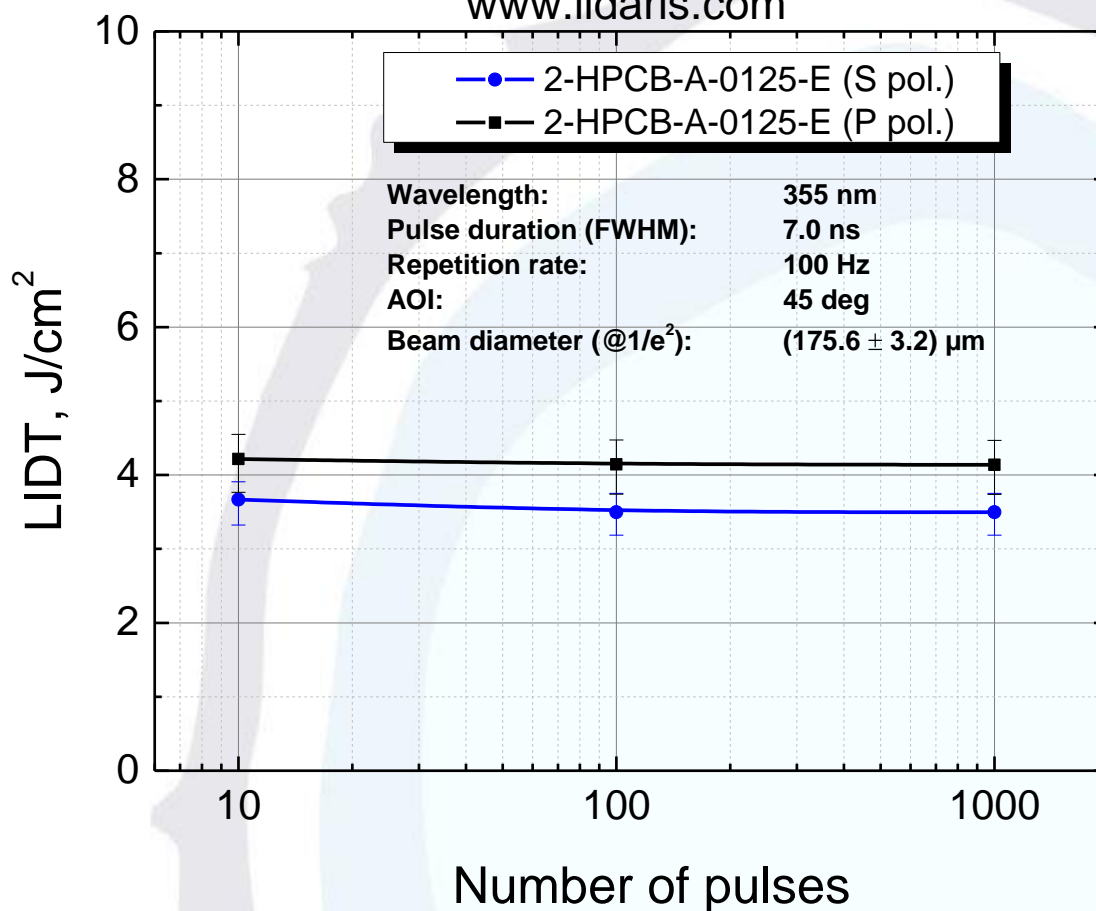
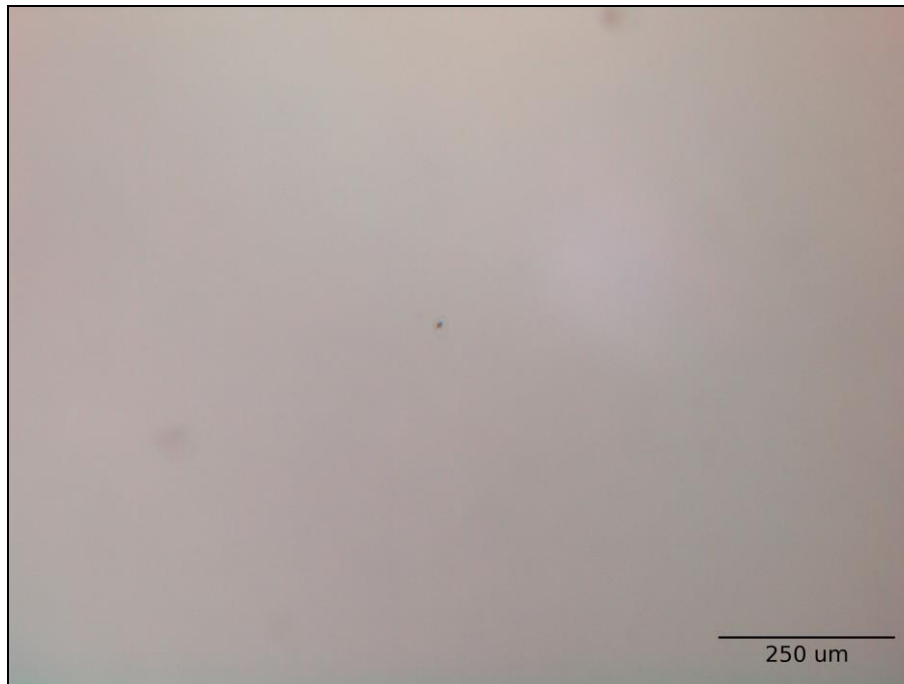
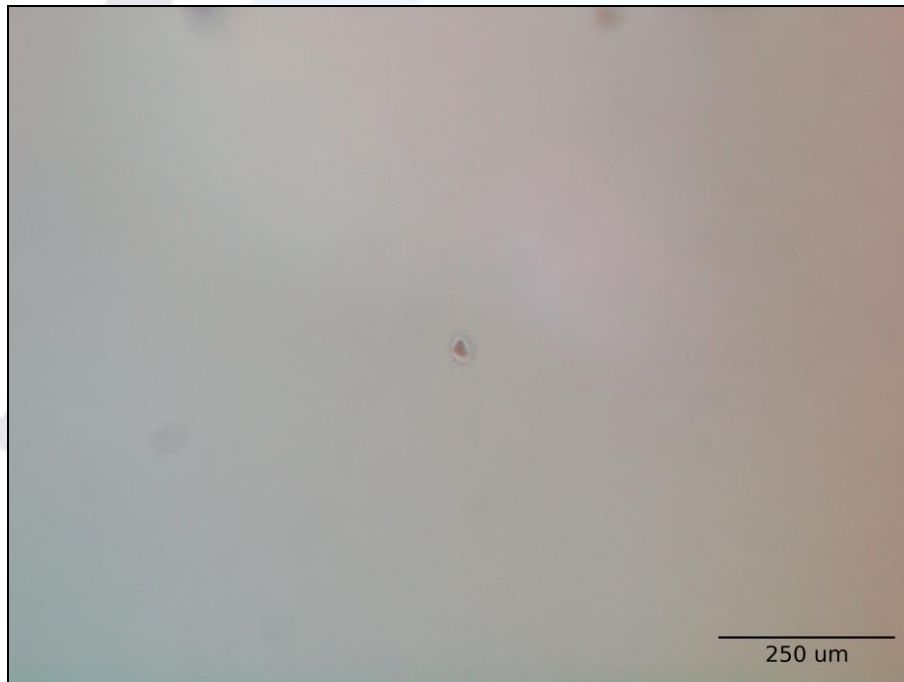


Fig. 2 Characteristic damage curve.

**Typical damage morphology:**



**Fig. 3 Typical polarizing surface damage morphology (S pol.)  
(Fluence  $3.7 \text{ J/cm}^2$ , damage after 466 pulses)**



**Fig. 4 Typical polarizing surface damage morphology (S pol.)  
(Fluence  $4.1 \text{ J/cm}^2$ , damage after 31 pulses)**

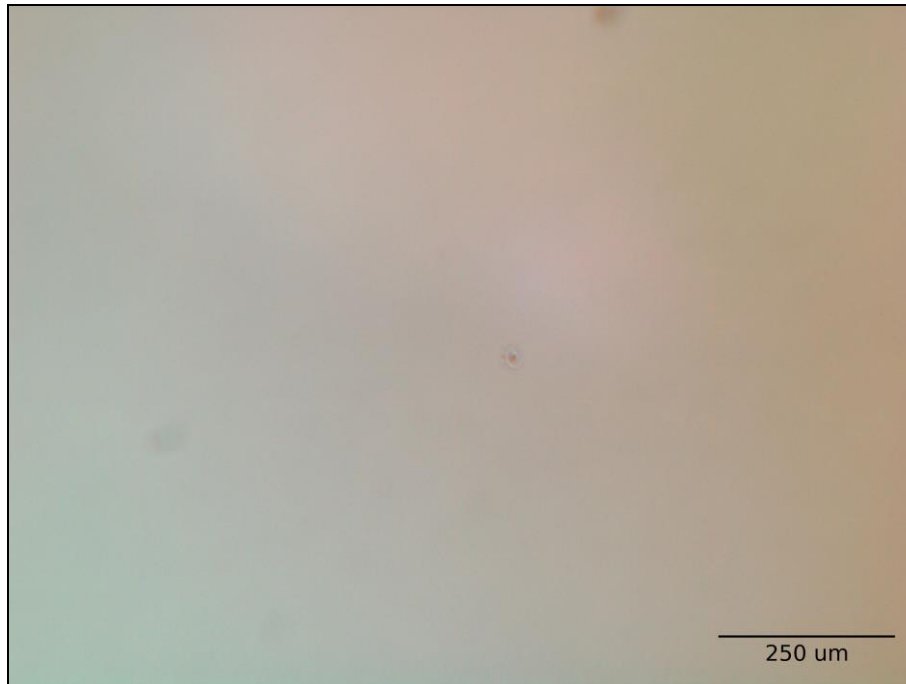


Fig. 5 Typical polarizing surface damage morphology (P pol.)  
(Fluence  $4.7 \text{ J/cm}^2$ , damage after 688 pulses)

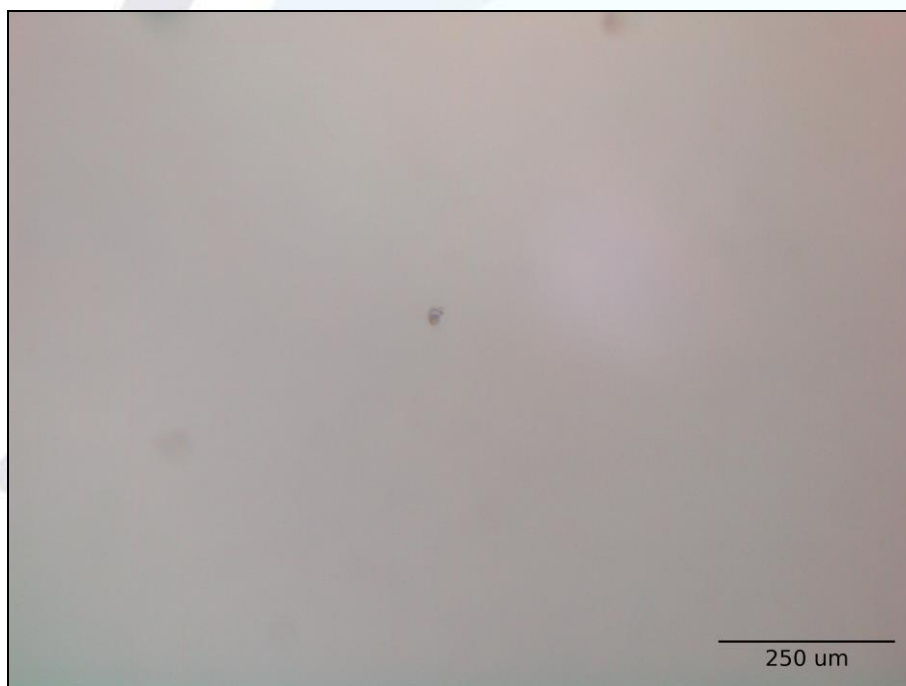


Fig. 6 Typical polarizing surface damage morphology (P pol.)  
(Fluence  $4.8 \text{ J/cm}^2$ , damage after 5 pulses)

**Technical Note**

According to the ISO 21254-2 norm for spatial beam profiling perpendicular to the direction of beam propagation and angles of incidence differing from 0 degrees, the cosine of the angle of incidence has to be included in the calculation of the effective area. Therefore the beam diameter increase due to the angle of incidence (AOI) is taken into account when calculating the laser fluence.

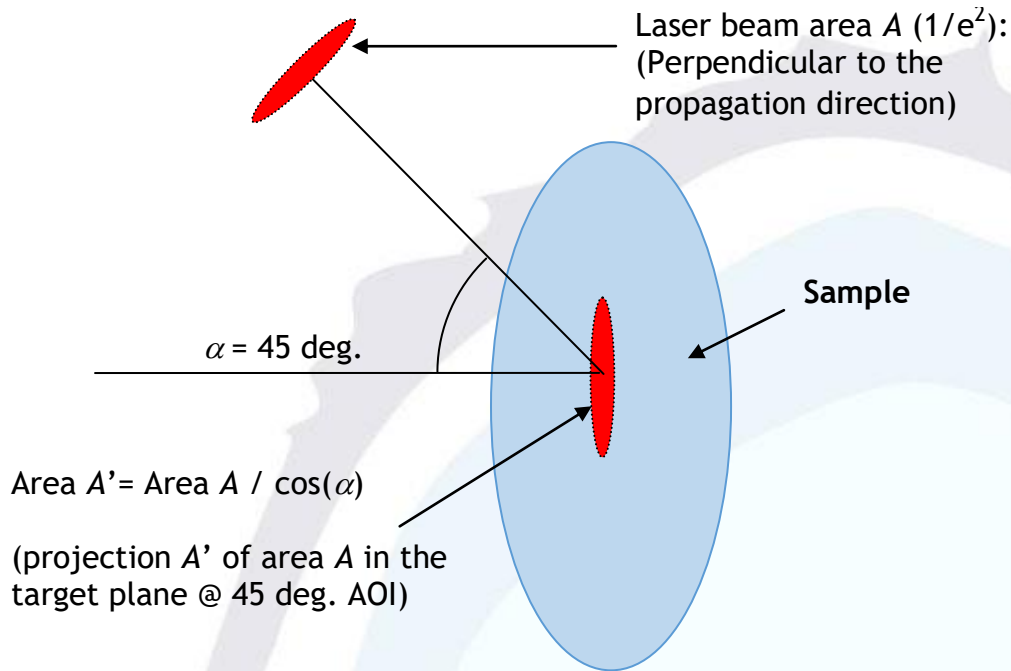


Fig. 7 Oblique incidence.