



Laser Induced Damage Threshold (LIDT): (S-on-1 test procedure: ISO 11254 - 2)

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Testing institute:

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Tester/date:

E. Pupka / 2013-10-10

Specimen

Name of sample:

Track#395745434, pos#1, S1;

Type of specimen:

Crystal;

Storage, cleaning:

Plastic box, no cleaning.

Test specification

First harmonic of pulsed Nd:YAG InnoLas Laser: SpitLight Hybrid laser ($\lambda = 1064$ nm, linear polarization, pulse duration 11 ns), $\lambda/2$ plate combined with additional polarizer attenuator, online scattered light damage detection, offline inspection of damage detection using Nomarski microscopy (100x).

Laser parameters

Wavelength:

1064 nm;

Angle of incidence:

0 deg;

Polarisation state:

linear;

Pulse repetition frequency:

50 Hz;

Spatial beam profile in target plane:

TEM₀₀;

Longitudinal beam profile:

Single mode (SLM);

Beam diameter in target plane ($1/e^2$):

154 μ m (average from 64 pulses);

Pulse duration:

11 ns;

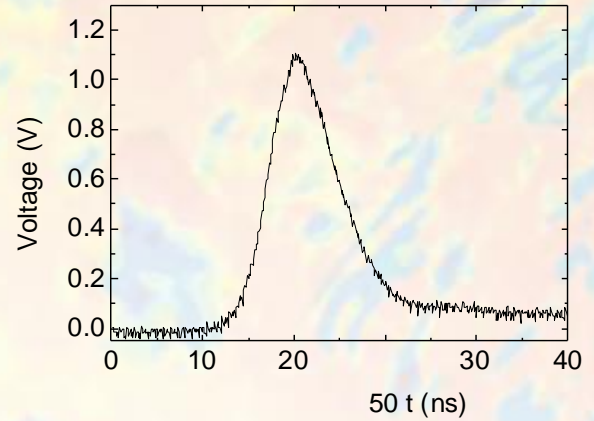
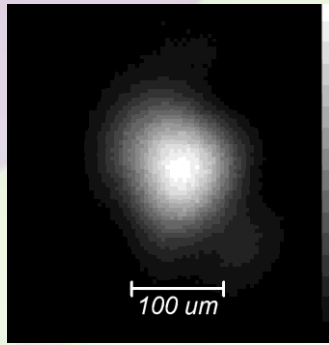


Fig. 1. Spatial beam profile in target plane and pulse duration graph.

Test procedure:	S-on-1 test
Number of sites per specimen:	135;
Arrangement of test sites:	Equally spaced;
Minimum distance between sites:	440 μm;
Damage detection:	Scattered light diode;
Storage of the specimen:	Plastic box;
Test environment:	Industrial environment;
Cleaning:	Compressed air;
Definition of LIDT:	Nonlinear fit to 0% of damage Probability;

Test result:

Table 1. LIDT Results of sample Track#395745434, pos#1, S1.

Test mode	Threshold, J/cm ²
1-on-1	16.12 ≤ 18.56 ≤ 20.86
1000-on-1	13.68 ≤ 14.66 ≤ 15.61

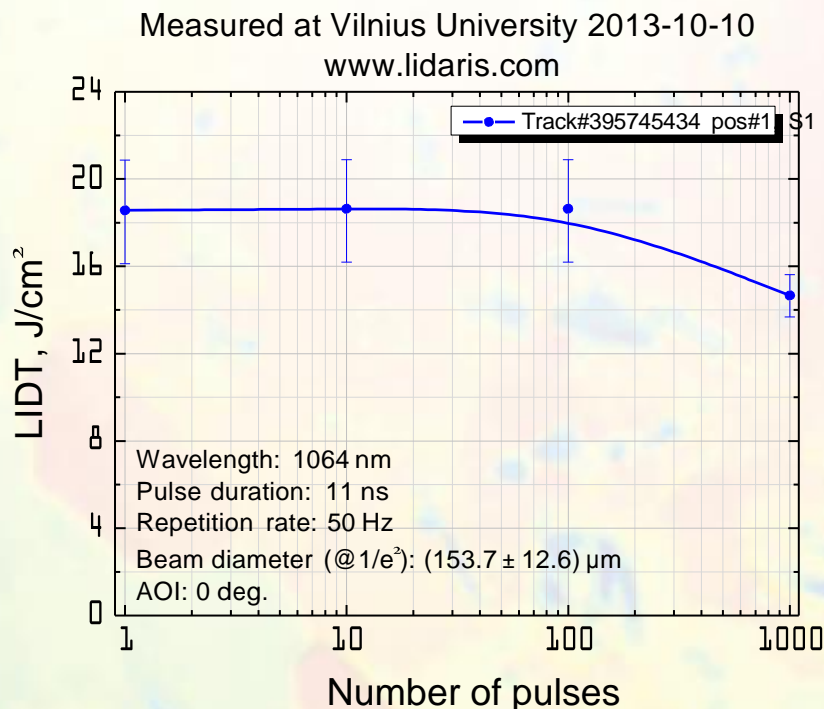


Fig. 2. Characteristic damage curve.

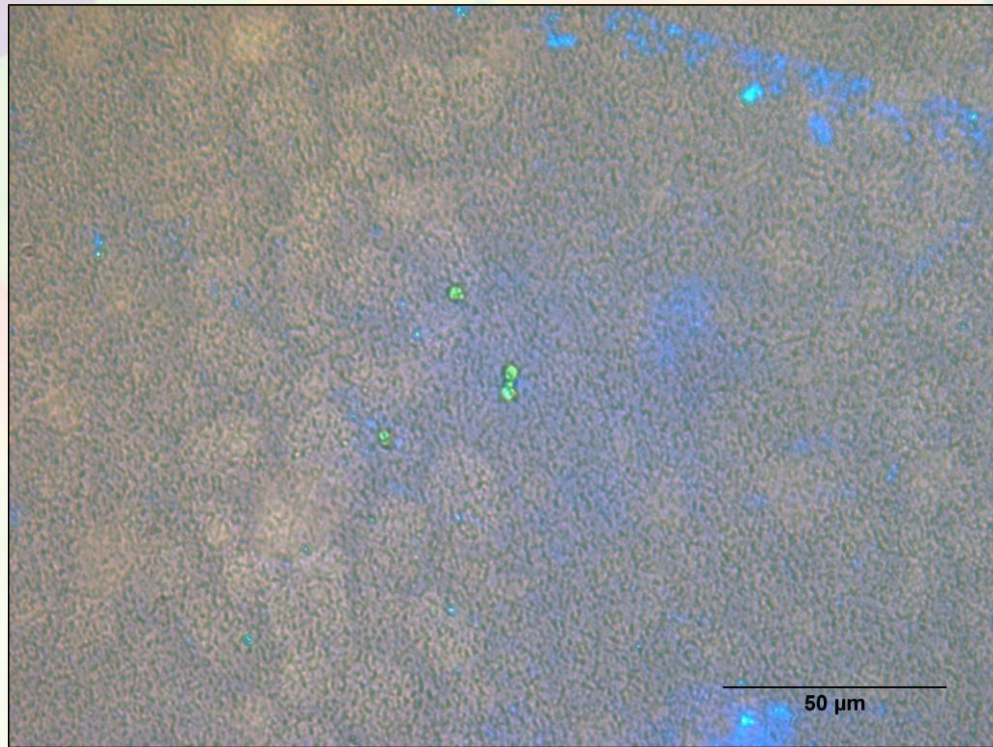


Fig. 3. Typical front surface damage morphology
(Energy density 20.78 J/cm^2 , damage after 1 pulse)

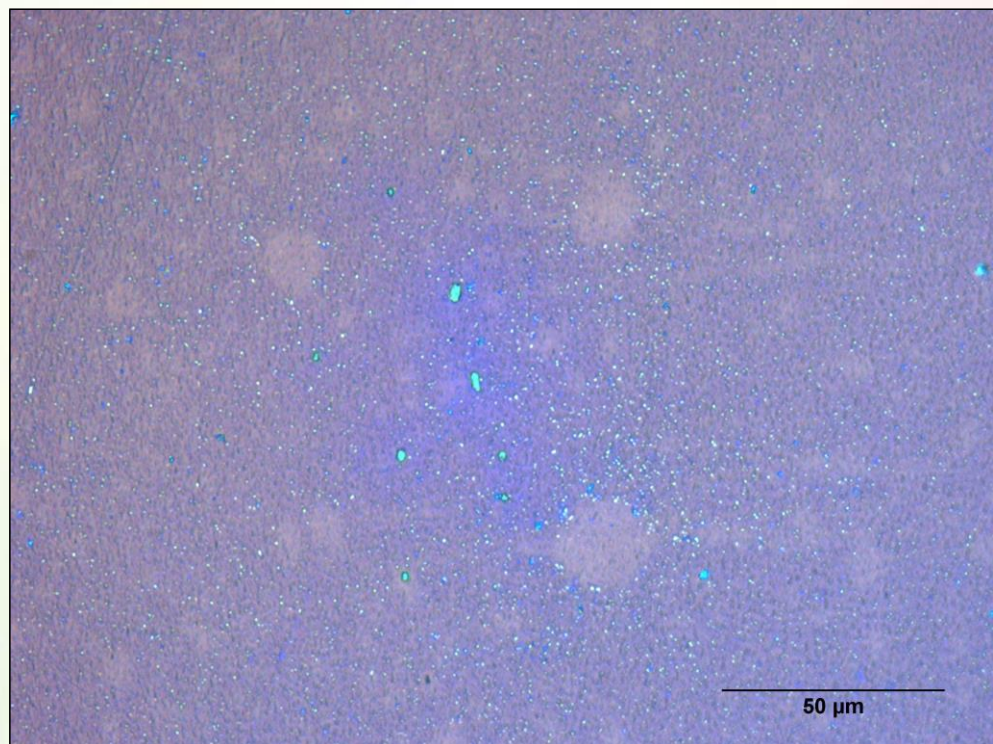


Fig. 4. Typical front surface damage morphology
(Energy density 15.24 J/cm^2 , damage after 1000 pulses)